

Spec 8B 07/09/11

Process Sheet

Customer* : CU-DAR001 Dart Helicopters Services	Drawing Name : HI-STEP LEG ASSEMBLY	
Job Number : 33510 <i>46-9</i>		
Estimate Number : 10385		
P.O. Number : N/A	Part Number : D3065041	
This Issue : 7/11/2007	S.O. No. : N/A	Drawing Number : D3065 REV B
Prsht Rev. : NC		Project Number : N/A
First Issue : N/A	Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 32032		Material : N/A
Written By :		Due Date : 7/30/2007
Checked & Approved By :	<i>7/11/07, 11</i>	Qty: 250 Um: Each
Comment : Est Rev. C 02.11.01 Incorporated D3066-1 IPP KJ/RF		

Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	33510A	STEP SPACER	
Comment: Sub-Component STEP SPACER D3065-1 B <i>33510A</i>			<i>MF</i>
2.0	33510B	STEP SPACER	
Comment: Sub-Component STEP SPACER D3065-3 B <i>33510B</i>			<i>MF</i>
3.0	33510C	STEP LEG	
Comment: Sub-Component STEP LEG D3065-5 B <i>33510C</i>			<i>MF</i>
4.0	33510D	STEP SPACER	
Comment: Sub-Component STEP SPACER D3065-7 B <i>33510D</i>			<i>MF</i>
5.0	MS20470AD44	Rivet, Universal Head	
Comment: Qty.: 30.0000 Each(s)/Unit Total : 7500.0000 Each(s) Rivet, Universal Head			
Pick:			
Qty	Part Number	Description	Batch
30	MS20470AD44	Rivet	<i>M105125</i>
			<i>MF 07-11-23</i>

Process Sheet

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Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 33510

Part Number: D3065041

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

MF 07-11-23

(60)

7.0 QC5

INSPECT WORK TO CURRENT STEP



QSP019



cont

Comment: INSPECT WORK TO CURRENT STEP

6/11/03 86

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LVA

a.m 07-11-26 60

9.0 QC21

FINAL INSPECTION/W/O RELEASE



(60)

Comment: FINAL INSPECTION/W/O RELEASE

07-11-26

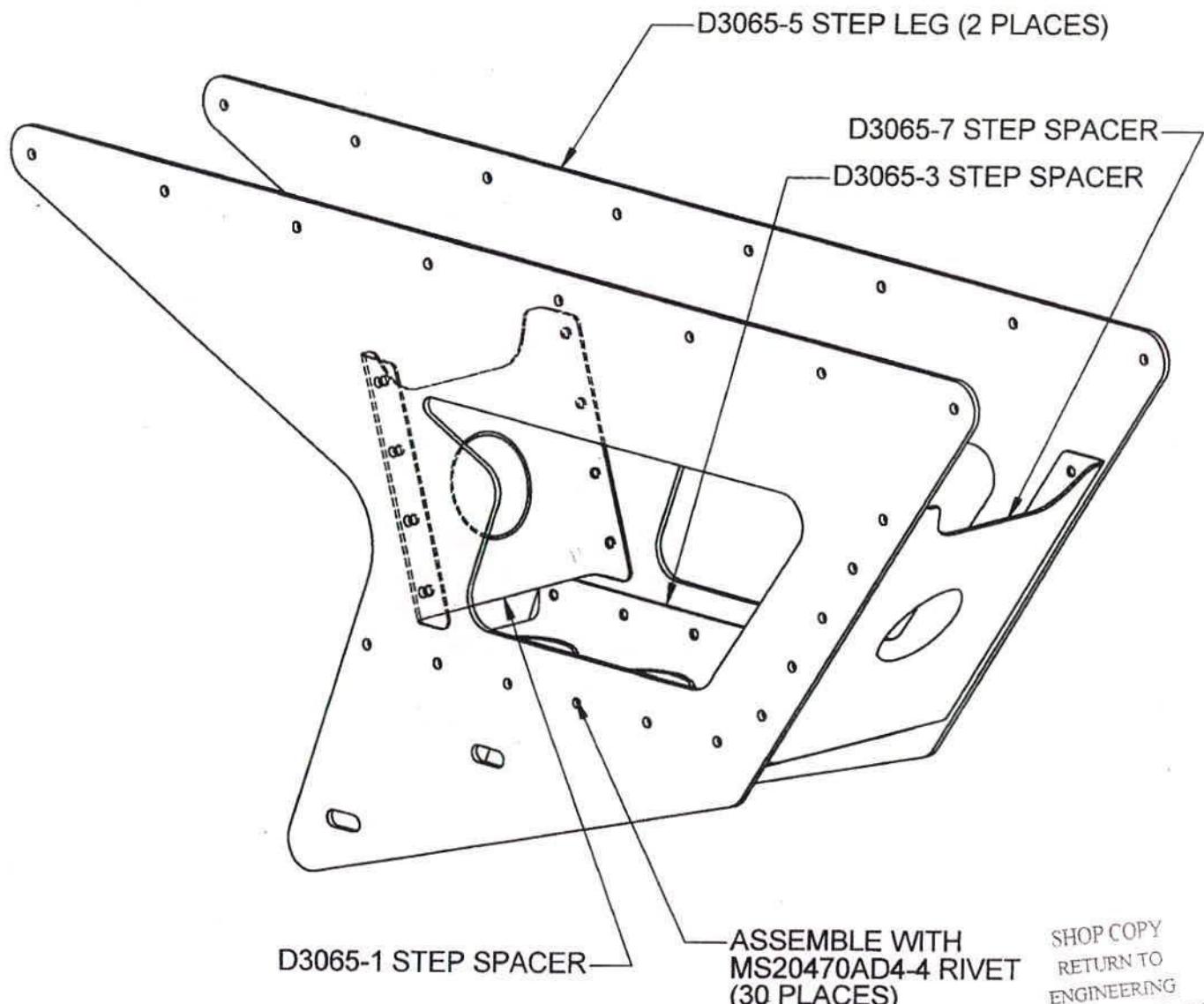
Job Completion



il 07-11-26

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
PH	CB	D3065	SHEET 1 OF 5
DATE	06.05.23		SCALE 1:2
A	02.09.11	TITLE STEP LEG ASSEMBLY	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED06.06.20 ~~CB~~**D3065-041 STEP LEG ASSEMBLY**

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER -
NO. 33510

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